



- ✓ Made using post consumer open loop recycled materials

### PRODUCT DESCRIPTION

The Treyford are very durable, a great addition to any workwear range. Being made with diamond quilt fabric and stretch tape, ensures they are extremely comfortable to wear.

### FUNDAMENTALS



#### COMPOSITION

45% RCS recycled polyester & 55% cotton



#### FABRIC WEIGHT

240GSM

### PRODUCT FEATURES

- ✓ 2 Combat thigh velcro pockets
- ✓ Elastic Waistband with toggle
- ✓ Ribbed ankle cuffs

### PRODUCT BENEFITS



Quilted



Branding

### SIZE

S - 5XL

### WEIGHT

0.70kg

### BOX QUANTITY\*

10

### SIZE GUIDE

Allowance built in for comfort and to allow the garment to be worn over light layers of clothing.

#### WASTE SIZE:

S	30" / 76cm
M	32" / 81cm
L	34" / 86cm
XL	36" / 92cm
2XL	38" / 97cm
3XL	40" / 102cm
4XL	42" / 107cm

#### LENGTH SIZE:

Short	29" / 73.5cm
Regular	31" / 79cm
Tall	33" / 84cm

## TREYFORD HI-VIS CARGOFLEX TROUSER

PRODUCT CODE: OHV.3250

### CONFORMS TO



EN ISO 20471:  
2013+A1: 2016:  
CLASS 2



RAIL INDUSTRY  
STANDARD  
RIS-3279-TOM

### COMPONENTS

#### FABRIC:

Fleece 55% cotton, 45% recycled polyester diamond quilt 240gsm

#### WAISTBAND:

Rib 2x1, cordura fabric 100% polyester 480gsm

#### POCKETS:

Front hand pockets, bellowed cargo pockets with velcro closure

#### CLOSURE TYPE:

Adjustable toggle with stitched false fly

#### REFLECTIVE TAPE:

D1010 7.0cm wide reflective tape

### ECO STATS

- ✓ Made with 21 recycled plastic bottles
- ✓ 1.92kg CO2e saved by bottle reuse

\*Indicates how many units are boxed together for shipment from the factory to our warehouse.  
This does not reflect the quantity received when ordering one unit.



YOUR GUIDE TO UNDERSTANDING  
WATERPROOF CLOTHING RATINGS  
AND STANDARDS

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## SPECIAL FEATURES

- ✓ 600D KNEE PATCHES FOR EXTRA DURABILITY
- ✓ COMFORTABLE DIAMOND QUILT FABRIC WITH HIGH ELASTICITY

## STORAGE

Always store in clean, dry conditions. Do NOT store in places subject to direct, strong sunlight.

## DISPOSAL

Please dispose of this garment in a responsible safe manner.

## AFTERCARE

The washing instructions relate to the Retro Reflective Tape performance and Chromaticity of the background after the stated number of washing cycles and not the waterproofness after washing.



Do not wash in biological powder

Machine wash warm or warm hand wash. Do not bleach. Do not iron. Do not dry clean. Do not tumble dry.

Cold rinses, short spin, do not wring.

The stated maximum number of cleaning cycles is not the only factor related to the lifetime of the garment. The lifetime will also depend on usage, care and storage. If damaged, do not repair.

## STANDARDS



These garments comply with the requirements of PPE Regulation (EU) 2016/425 and PPE Regulation (EU) 2016/425 as retained in UK law and amended.

**EN ISO 20471:2013+A1:2016**

**EN ISO 13688:2013+A1:2021**

Class 2 area of high visibility orange/fluorescent yellow background and retro reflective tape. Two bands of retro reflective material around torso and one band over each shoulder.

**RIS-3279-TOM ISSUE 2:2019**



Notified Body: SATRA Technology Europe Ltd  
Bracetown Business Park  
Clonee. Co. Meath D15 YN2P Ireland  
Notified Body No. 2777

**Country of origin: Pakistan**  
**Commodity code: 6203431100**

OHV.3250

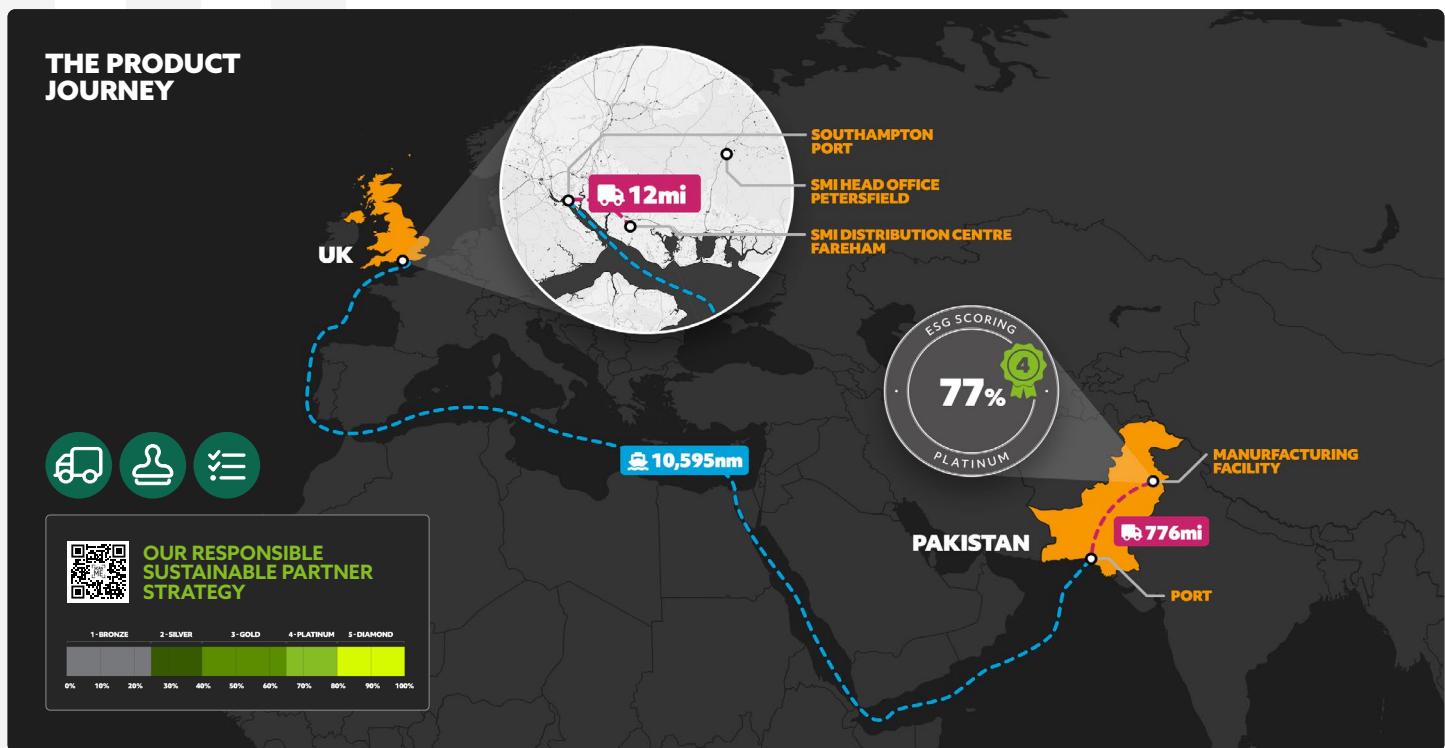


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## OUR PARTNER'S COMMITMENTS

Our partner factory employs **1,803 personnel**, with **100% of the workforce being Pakistani**, of which **4% are women**. The factory is deeply committed to environmental progress and responsible manufacturing.

- Reduced electricity consumption by **10% in 2024**.
- Guided by a dedicated **Environmental Committee** driving sustainable change.
- Certified to **ISO 45001, 14001, 9001, 50001 and ISO 17025**.
- Members of **Manufacture 2030** and **Sedex**.
- Achieved a **9% reduction** in carbon footprint since 2024.
- Supports afforestation with the **Nature Conservation Society of Pakistan**, planting **9,300 trees**.
- Uses **100% recycled packaging**, reducing plastic pollution across the supply chain.
- 23% of energy** in 2024 was generated from **renewable sources**.

## WASH CARE

Caring for this garment responsibly helps reduce its environmental impact.

- Use a microfibre filter or wash bag to help protect oceans and waterways.
- Machine wash at **40°C**.
- Do not tumble dry.**
- Wash inside out and with similar colours.
- Use liquid detergent and **avoid fabric softeners**.
- Wash less often – spot clean when possible and run full loads to minimise friction and resource use.

## RECYCLING SCHEME

**End-of-Life: What happens to hi-vis and workwear?**

Used textiles such as hi-vis and general workwear go through a structured recycling process to maximise material recovery.

- De-trimming & Cutting**  
Zips, buttons, reflective strips and other non-textile components are removed.
- Mechanical Shredding**  
Garments are mechanically torn, pulled and ground into smaller fibres.
- Blending & Classification**  
Fibres are sorted based on length, composition and cleanliness.
- Bagging & Storage**  
The processed fibres become WPF (Waste Processed Fibre), ready for reuse in downstream manufacturing.

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